

Work Order ID 82346

March-29-12 11:55:17 AM

slip today

82346

Page 1

Item ID: D2346

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Spacer

Start Date: 3/29/12 Start Qty: 12.00 *12*

Cust Item ID:

Required Date: 3/29/12 Req'd Qty: 12.00 *12*

Customer:

Reference:

Approvals: Process Plan:  Date:

Tooling: Date:

Run Start *NR1*

QC: Date:

SPC (Y/N): Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2346

Rev B

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA198Deburr

Manual Lathe

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

12-3-29

12

12-3-29

12

12/3/29

12

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12

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Date:

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Run Start

NR1

QC:

Date:

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Date:

Stop

NR2

Sequence ID/
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Run Hours

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Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

12 12329

140

QC7-Inspect Chemical Conversion Coat

0.00

140

QC

Memo

0.00

Quality Control

12x4 m-12/03/29

150

Identify as per dwg & Stock Location: 7

0.00

150

Packaging

Memo

0.00

Packaging

12/3/29 sl(12)

Work Order ID 82346***82346***

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Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 12/03/29

MLJ 12/03/29

12

Picklist Print

March-29-12 11:55:16 AM

Page 1

Work Order ID: 82346

Parent Item: D2346

Parent Item Name: Spacer

Start Date: 3/29/12

Required Date: 3/29/12

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP G02.03.05Re-format to machine in houseNG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.035		Purchased	No			100	f	164.7082	0.1042	1.3162105			
6061-T6 RD Tube .375 x.035W													

Location

MAT014

Loc Qty

164.7082

164.7082

Loc Code

112652

1.5 ~~12~~ 12-3-29

82346



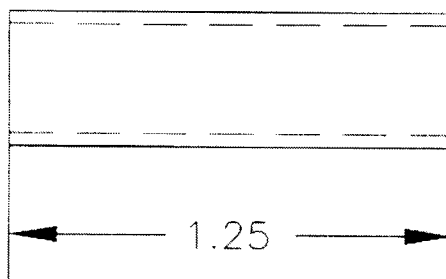
DESIGN BW	DRAWN BY KF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2346	REV. B SHEET 1 OF 1
DATE 99.12.15		TITLE SPACER	SCALE 2:1
A	95.01.05	NEW ISSUE	
B	99.12.15	ADD FINISHING	

RELEASED
99.12.15

UNDER REVIEW

01.03.15 CP

DESIGN OK, BUT CHECK WITH
JB BEFORE MANUFACTURE



v/o 82346

MATERIAL: 6061-T6 (WW-T-700/6) 0.375 DIA x 0.035 WALL
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK SHARP EDGES 0.010 TO 0.020